

NADEX Co., Ltd. PHS-1046 Weld Control

K+S Services has complete testing capabilities for the **NADEX PHS-1046 Weld Controller** with integrated timer unit. Timer units as you can see in the pictures may also have the alternative manufacture names of Nadesco or Dengensha.

All programming is accomplished via the TB-31 teaching box and any reset functions are handled by the RB10 reset box. Once programming is complete, and the proper weld schedules stored in the timer unit, full power testing is performed.

The PHS-1046 Weld Controller is fully load tested (up to 11 Kilo Amps) with K+S's 60KVA weld transformer, providing the necessary load condition needed for properly evaluating the unit's operation. This high current output is verified with K+S's Weldscope which can measure Current, Cycle Time, Deg, Range, Pulses, First and Last cycle. Thereby, providing the technician with the information needed to achieve the high quality repairs K+S is known for.

