

### Allen Bradley PLC-3 System

The **PLC-3 and PLC-3/10 (1775 series)** are a family of large programmable logic controllers. It is used primarily in the automobile industry where high reliability is essential to a good product. K+S guarantees this reliability by fully load testing all modules to their maximum capacity. This would include all memory modules and power supplies. Communication modules are tested in a closed loop system to ensure error free communication.

