

### ABB IRC 5 Test Stand

The ABB IRC 5 test stand allows K+S fully system test items after repair with full diagnostic capabilities. This system allows full function testing of the following components:

**3HAC16590 - Flex Teach Pendant**

**3HAC025338-006 – Main Servo Drive**

**3HAC14549-3 - Rectifier**

**3HAC16014-1/07 - SMU Board**

**3HAC14551-2 - Capacitor Unit**

**3HAC020929-006 - Computer Unit**

**3HAC12928-1 - Control Power Supply**

**3HAC020466-001 - Drive Power Supply**

