CNC MACHINE CONTROL REPAIR

K+S has over 30 years of experience repairing a wide selection of machine control manufacturers. We have designed in our Engineering group, dedicated test stands to ensure a quality repair. Our CNC control lab has the dedicated test stands to repair the entire CNC control from the operator interface, spindle drive, power supply, CPU modules and the system I/O cards regardless if they are analog or digital. Below is just a brief overview of the Manufacturers we are currently supporting along with some of the system model numbers.

**Allen Bradley**

System: 7100, 7300, 8000, 8200, 8600
9 Series

**Fanuc**

System: O, 15, 16, 18, 21
Alpha HVI, Powermate A, D, Di, E
Servo Motors - A06B-0032 through A06B-6059

**General Electric**

Systems: 1050 & 2000

**Indramat**

System: CLM, DDC, DDS, DEA, DKC, DKR, DKS
DLC, DSC, HDD, HDS, HVR, KDA, NAM, RAC, TAM,
Trans 01 , TDA, TDM, TVD, TVM
Servo Motors: MAC, MDD, MHD, MKD, MKE, 1AD

**Siemens**

System: Simodrive 611, 6RA, 6SC, 6SE
6SN, A1, 820, and 840D
Servo Motors: 1FT, 1HU, 1PH

**Yaskawa**

System: CACR, CDMR, CIMR, CMPC
CMPF, CPCR, CPS, DR1, JANCD
Servo Motors: SGMGH, SGMP, SGMPH,
USADED, USAREM, USASEM