

PROGRAMMABLE LOGIC CONTROLLERS

K+S has over 35 years of experience repairing all types of PLC's. Our Engineering group has designed over 300 dedicated PLC related test stands to ensure a quality repair each and every time. Each PLC test system is climate adjustable, allowing us to simulate how the unit will perform within a plant manufacturing process while being able to check for elevated temperature faults at the same time. Below are just some of the many Manufacturers we can offer repair support for.

Allen Bradley

PLC – 1774 Series

PLC-2 Family

PLC 2 Mini, 2/05, 2/15
2/16, 2/17, 2/20, 2/30

PLC 3 Family

PLC-3 & 3/10

PLC 4 Microtrol

PLC 5 Family

5/10, 5/11, 5/12
5/15, 5/20, 5/25, 5/30
5/40, 5/40L, 5/60,
5/60L, 5/80

PLC-5/250 Pyramid

SLC Family

100, 150 & 500

Micrologix Series

1000 & 1500

Peripheral Items

1791 Series I/O
1770-SA
1770-SB
2700 Series
2755 Barcode Family
2803 Vision System
All Starlinks
Advisor
Advisor 2
Advisor 2+
Intelligent Antenna
Intelligent Panel System
M-10 Mass Storage
M-11 Mass Storage
M-12 Mass Storage

Automax / Reliance

AMX 6010, 6011, 7010
DCS 5000

Bailey

INFI 90

Barber Coleman

Edac
Maco IV
Maco V
Maco VI
Maco 8000

Cincinnati – Milarcron

Apc-1 & 500

Cutler Hammer

D-100, 200 & 500

General Electronic (Fanuc)

90/20, 30 & 70 Series
Series One, One Jr., Three,
Six, Six Plus
PiC 409 / 49

Honeywell

620-10, 15, 16, 20, 25, 30 &
35 Series

621 Series I/O System

ICP 622

ISSC /IPC

90 & 300 Series

Mitsubishi

F1 & F2 Series
Series "A", "Ann" & "Q"

Modicon

184, 384, 484, 584, 884 &
984 Family
Compact 984
Micro 84
Micro 984
PC0984
Quantum Series

Omron

S6 Series

Sysmac

C20, C40K, C200H & C210

Reliance

Automate

15, 20, 30 & 40 Series

Automax

AMX – 6010, 6011, 7010
DCS 5000

Sharp

W51
W100

Siemens

525, 535, 545, & 555
Series
S5-110, 115 & 150

Square D

100, 300, 400, 500,
700 & 8881 Series

Telemachinique

TSX Series

Texas Instrumentns

100 – 560 Series
5TI & PM-550

Toshiba

Ex-20 Plus

Toyopuc

PC1, PC2 & PC3 Series

Westinghouse

PC 700, 900, 1100 & 1200

Yasakawa

Memocon
SC684
SCR84
SCU84

