



PROGRAMMABLE LOGIC CONTROLLERS

K+S has over 300 fully functional test stands which allows our Technicians the ability to fully system test every repair. This ability allows us to simulate how the unit will perform within a plant environment along with being able to check for elevated temperature faults.

Allen Bradley
 PLC – 1774 Series

PLC-2 Family
 PLC 2 Mini, 2/05, 2/15
 2/16, 2/17, 2/20, 2/30

PLC 3 Family
 PLC-3 & 3/10

PLC 4 Microtrol

PLC 5 Family
 5/10, 5/11, 5/12
 5/15, 5/20, 5/25, 5/30
 5/40, 5/40L, 5/60,
 5/60L, 5/80

PLC-5/250 Pyramid

SLC Family
 100, 150 & 500

Micrologix Series
 1000 & 1500

Peripheral Items
 1791 Series I/O
 1770-SA
 1770-SB
 2700 Series
 2755 Barcode Family
 2803 Vision System
 All Starlinks
 Advisor
 Advisor 2
 Advisor 2+
 Intelligent Antenna
 Intelligent Panel System
 M-10 Mass Storage
 M-11 Mass Storage
 M-12 Mass Storage



AUTOMAX / RELIANCE
 AMX 6010, 6011, 7010
 DCS 5000

BAILEY
 INFI 90

BARBER COLMAN
 Edac
 Maco IV
 Maco V
 Maco VI
 Maco 8000

CINCINNATI-MILACRON
 Apc-1 & 500

CUTLER HAMMER
 D-100, 200 & 500

GENERAL ELECTRIC (FANUC)
 90/20, 30 & 70 Series
 Series One, One Jr., Three, Six,
 Six Plus
 PiC 409 / 49



HONEYWELL
 620-10, 15, 16, 20, 25, 30 &
 35 Series

621 Series I/O System
 ICP 622

ISSC /IPC
 90 & 300 Series

MITSUBISHI
 F1 & F2 Series
 Series "A", "Ann" & "Q"



MODICON
 184, 384, 484, 584, 884 &
 984 Family
 Compact 984
 Micro 84
 Micro 984
 PC0984
 Quantum Series

OMRON
 S6 Series

Symac
 C20, C40K, C200H & C210

RELIANCE
Automate
 15, 20, 30 & 40 Series
Automax
 AMX – 6010, 6011, 7010
 DCS 5000

SHARP
 W51
 W100

SIEMENS
 525, 535, 545, & 555 Series
 S5-110, 115 & 150



SQUARE D
 100, 300, 400, 500,
 700 & 8881 Series

TELEMACHNIQUE
 TSX Series

TEXAS INSTRUMENTS
 100 – 560 Series
 5TI & PM-550

TOSHIBA
 Ex-20 Plus

TOYOPUC
 PC1, PC2 & PC3 Series

WESTINGHOUSE
 PC 700, 900, 1100 & 1200

YASKAWA
 Memocon
 SC684
 SCR84
 SCU84

