



Quality Repair of Manufacturing Equipment

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Texas Instruments 5TI PLC System

K+S has the ability to fully repair and test capability for the Texas Instruments 5TI PLC system. This system consists of a 5TI-1031 Sequencer Processor, a 5TI-5500 I/O Expander, 5TI-2001 Programmer Unit, two 6MT50-1 I/O Racks, two 6MT31 Input Logic Modules, two 6MT32 Output Logic Modules, four 6MT11-A05L AC Input Modules and finally four 6MT12-40AL AC Output Modules. There is a diagnostic program burned onto EPROM inside the Sequencer Processor that will dynamically test the entire system. In addition, this system was designed to test earlier revisions of 5TI sequencer processor modules as well.



ALL UNITS ARE SYSTEM TESTED

***12 MONTH IN-SERVICE WARRANTY**

Unless otherwise stated at time of quotation

***NO CHARGE EVALUATION**

Priority repair orders may incur in evaluation fee

RF: EU2019