



**Quality Repair of Manufacturing Equipment**

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ISO 9001:2008 Registered

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## ABB IRC 5 Test Stand

The ABB IRC 5 test stand allows K+S fully system test items after repair with full diagnostic capabilities. This system allows full function testing of the following components:

***3HAC16590 - Flex Teach Pendant***

***3HAC025338-006 – Main Servo Drive***

***3HAC14549-3 - Rectifier***

***3HAC16014-1/07 - SMU Board***

***3HAC14551-2 - Capacitor Unit***

***3HAC020929-006 - Computer Unit***

***3HAC12928-1 - Control Power Supply***

***3HAC020466-001 - Drive Power Supply***



**ALL UNITS ARE SYSTEM TESTED**

**\*12 MONTH IN-SERVICE WARRANTY**

Unless otherwise stated at time of quotation

**\*NO CHARGE EVALUATION**

Priority repair orders may incur in evaluation fee