



# Quality Repair of Manufacturing Equipment

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## ABB IRB 6400 M97A S4C Robot Controller

*K+S has full testing and repair capabilities for the **ABB IRB 6400 M97A S4C Robot Control System**.*

The system consists of the following components:

- DSQC 363 Robot Computer**
- DSQC 328 I/O**
- DSQC 346G Drives**
- DSQC 323 8MB Memory**
- DSQC 331 Panel Unit**
- DSQC334 Logic Supply**
- DSQC 325 Main Computer**
- DSQC 330 Backplane**
- DSQC 336 Ethernet**
- DSQC 345C DC link (Bus Supply)**
- 3HNE 00313-1 Teach Pendant**



**ALL UNITS ARE SYSTEM TESTED**

**\*12 MONTH IN-SERVICE WARRANTY**  
Unless otherwise stated at time of quotation

**\*NO CHARGE EVALUATION**  
Priority repair orders may incur in evaluation fee